



ISO 9001:2000 Certified

LPS Industries, General Packaging Division

Hazardous Materials Packaging

One Gallon HDPE Bottle Shipper for Single, 2 Pack Or 4 Pack Shipper

Closure Instructions

1. Assemble corrugated box for single, 2 pack or 4 pack shipment. Seal bottom of box with 3" reinforced gummed tape or 2" 3M #375 clear carton sealing tape, or equivalent.
2. If shipping 4 pack, assemble partition and place in box.
3. Seal Bottle(s) and insert into carton. (If shipping 2 pack, insert single partition piece between bottles. If shipping single bottle, no partition is needed.)
4. Put top tray into carton. Fold flaps inward to a 90 degree angle. Be sure flaps are up.
5. Seal top of box with 3" reinforced gummed tape or 2" 3M #375 clear carton sealing tape, or equivalent.

ATTENTION: Tighten Cap to 19 In-Lbs. torque.
Outer flaps meet.
Use center seam tape pattern, 2.5" minimum overlap.

Single kit contains: One single carton and one top tray.

2 pack kit contains: One 2 pack carton, one partition piece and one top tray.

4 pack kit contains: One 4 pack carton, two partition pieces (to assemble one partition) and one top tray.

***LPS will assume responsibility for package integrity and compliance with ICAO/IATA, IMO and UN standards, "only", if all package components are assembled and purchased as a single integrated unit.

