



ISO 9001:2000 Certified

## LPS Industries, General Packaging Division

### Hazardous Materials Packaging

#### One Gallon HDPE Bottle Shipper for Single, 2 Pack Or 4 Pack Shipper

#### Closure Instructions

1. Assemble corrugated box for single, 2 pack or 4 pack shipment. Seal bottom of box with 3" reinforced gummed tape or minimum 2" 2 mil clear carton sealing tape.
2. If shipping 4 pack, assemble partition and place in box.
3. Seal Bottle(s) and insert into carton. (If shipping 2 pack, insert single partition piece between bottles. If shipping single bottle, no partition is needed.)
4. Put top tray into carton. Fold flaps inward to a 90 degree angle. Be sure flaps are up.
5. Seal top of box with 3" reinforced gummed tape or minimum 2" 2 mil clear carton sealing tape.

**ATTENTION:** Tighten Cap to 19 In-Lbs. torque.  
Outer flaps meet.  
Use center seam tape pattern, 2.5" minimum overlap.

**Single kit contains:** One single carton and one top tray.

**2 pack kit contains:** One 2 pack carton, one partition piece and one top tray.

**4 pack kit contains:** One 4 pack carton, two partition pieces (to assemble one partition) and one top tray.

\*\*\*LPS will assume responsibility for package integrity and compliance with ICAO/IATA, IMO and UN standards, "only", if all package components are assembled and purchased as a single integrated unit.

